

ServoSettings

Introduction

During the installation of a Pronto4 on various systems, it is often desirable to change the orientation or range of the servo motor motion to make the system more closely match the desired ranges of the vehicle. Additionally, the response of the PID that is used to drive the servos can be optimized to achieve the best performance possible.

Kairos has developed an application named ServoSettings that can modify servo settings and read motor operational parameters in real time. This program operates on a single motor over the selected USB serial port.

ServoSettings supports:

- Setting limits of motions
 - Start Position
 - End Position
- Reversing motor travel direction
- Changing PID parameters
 - Proportional
 - Integral
 - Derivative
- Continuously reading motor parameters
 - Position
 - Relative Motor Current

Setting Limits of Motion (i.e., Set Points) and Motor Travel Direction

Motor Modules are primarily controlled by pulse-width modulation (PWM) signaling. There is a mapping between PWM pulse and rotational position. The following procedure documents how to set the direction of rotation and the beginning and end of rotation when related to PWM pulse width.

Note that these positions are set at the Kairos factory and should not be changed unless absolutely necessary. Any replacement motors or motor changes will probably not be set to the changed values. Change of motor rotation direction is common and performed based on stated customer needs.

Setting Limits of Motion and Motor Travel Direction Procedure

 On the "Communications" tab, ensure the COM port of the servo to be modified is opened. The desired communications port can be found in the Windows hardware manager.





- 2. On the "Servo Settings" tab, review the current settings.
- 3. Edit settings *as appropriate*.
 - To read the live parameters of the Servo, click "Read" or ensure there is a checkmark in the "Continuous Read" check box.



- To reverse the rotation direction, ensure there is a checkmark in the "Reverse Dir" box.
- Start and end points are adjusted based upon direction of travel.
- Note that the "Setpoint Min" and "Setpoint Max" positions are changed by the program when reversing the direction of travel. This is done with a subtraction from 1023 to ensure that only the direction of rotation changes, while the end points remain the same.

ServoSettings	Version 1.0	0.02	
Se	ervo Settings	Communications	
R/C Pulse Readin (50	gs 00 counts = 1 m	PID Settings	
R/C Pulse Width:	12833		P: 2000 Read
	2.567	- counts	I: O Apply
Motor Position:	134	None 👻	D: 0 Save
Desired Position	893		
- R/C Config Setting	js	(4500 to 10500 counts)	Misc
Setpoint Min:	10000	(F the 1000)	
R/C Pulse Max	10000	(4500 to 10500 c)unts)	None
Setpoint Max:	893	(File 1000)	Servo Mode: Setup
Reverse Dir 🔽	Read	Apply Save	✓ Continuous Read

- 4. To temporarily validate the revised settings, click the "Apply" button and verify the changes. Changes are NOT saved.
- 5. To save revised settings, click the "Save" button.



Changing PID Parameters

Motor Modules use a PID approach to achieve and hold the desired position. These parameters are factory set for usage by the majority of vehicles. Under rare circumstances, or for performance tuning, it may be desirable to change these parameters to achieve different PID results.

ServoSettings, Version 1.00.02

Changing PID Parameter Procedures

 On the "Communications" tab, ensure the COM port of the servo to be modified is opened. The desired communications port can be found in the Windows hardware manager.

- 2. On the "Servo Settings" tab, review the current settings.
- 3. Edit settings as appropriate.
 - a. Locate the PID settings frame and READ the current values.
 - b. Change the PID settings one at a time starting with P, observe the results.
 - c. Change D, observe the results.
 - d. Change I, observe the results.
 - Note that most changes will be with the Proportional (P) term, which increases or decreases aggressiveness of motion. The Derivative (D) term helps with over/undershoot and oscillation. The

Servo Settings	Communications		
Primary Com Port			
Opened COH?	Com Control COM 7 Open 19200.n.8.1 Close Clear H: 50 RTS V: 200 DTR COM Echo Pause		
ServoSettings, Version 1.00.02			
B/C Pulse Readings	- PID Settings		
(3000 counts = 1 millisecond) R/C Pulse Width: 12833 2.567 ms Motor Position: 138 Desired Position: 138	P: 2000 I: 0 D: 0 Save		
- R/C Config Settings	Misc		
R/C Pulse Min: 5550 (4500 to 1	0500 counts) Motor Current: 43		
Setpoint Min: 355 (50 to 10) R/C Pulse Max: 10000 (4500 to 10) Setpoint Max: 893 (50 to 10)	10) 10500 counts) 10) Servo Mode: Setup		

- Integration (I) term is for long term steady state error which in most cases will always be zero.
- There are many tutorials available on the web for reference to assist in PID tuning procedures.
- 4. To temporarily validate the revised settings, click the "Apply" button and verify the changes. Changes are NOT saved.
- 5. To save revised settings, click the "Save" button.



Multiple ServoSettings Instances

Multiple instances of the ServoSettings application may be opened simultaneously. This allows data from multiple servos to be viewed and commanded simultaneously.

Multiple ServoSettings instances can be opened either through djBasis or Windows Explorer. To open a new instance through djBasis, on the "Executable Manager" tab, in the main table, click an existing djServoSettings.exe entry or select C:\GC07\djServoSettings.exe from the drop-down, then click the "Execute" button. To open a new instance through Windows Explorer, navigate to then double-click on d:\GC07\djServoSettings.exe.

ServoSettings2 Version 1.0.3		
Servo Settings	Communications	
R/C Pulse Readings	PID Settings	
(5000 counts = 1 millisecond)		
R/C Pulse Width:	P: Read	
	L Apply	
Motor Position:	D: Save	
Desired Resilien		
Read		
R/C Config Settings	Misc	
R/C Pulse Min: (4500 to 10500 counts)	Motor Current:	
Setpoint Min: (50 to 1000)		
R/C Pulse Max: (4500 to 10500 counts)	None	
Setpoint Max: (50 to 1000)	Servo Mode:	
Beverse Dir. 🗖 🐘 n. 1	Setup	
Head Apply Save	Continuous Read	

The first ServoSettings window's title will be

"ServoSettings, Version ...". Subsequent windows will have an incremented title, starting with the number 2 (e.g., the second window opened will have the title "ServoSettings2, Version ..."). Up to 20 instances may be opened, but typically, no more than 4 are needed or recommended.

Each ServoSettings instance has its own INI file for settings, thus, when a window is closed its settings are saved. Upon subsequent instantiation, if there is an existing INI file for that window's instance it will be opened with the saved settings (e.g., if four instances were previously used, then "ServoSettings" will be opened first, then "ServoSettings2", "ServoSettings3", and "ServoSettings4").

SharedVariables

The ServoSettings application may display present servo values. Sometimes it is also desirable to have the corresponding SharedVariable updated to the present position and electrical current of an observed servo. This can be done via drop-down fields in the "R/C Pulse Readings" and "Misc" areas.

If actively reading servo values that should NOT be sent as shared variables, ensure the drop-down is set to "None".

ServoSettings, Version 1.0.3							
Servo Settings				Communications			
R/C Pulse Readings				PID Settings			
R/C Pulse Width:	0	counts		P:	Read		
Motor Position:	0	yo_Throttl	ePos 💌	D:	Save		
Desired Position	0		Read				
R/C Config Settings							
R/C Pulse Min:		(4500 to 10500 counts)		Motor Current: 0			
Setpoint Min:		(50 to 1000)					
R/C Pulse Max:		(4500 to 105	00 counts)	yo_Throttle	ePos 👤		
Setpoint Max:		(50 to 1000)		Servo Mod	e: Setup		
Reverse Dir	Read	Apply	Save	Continu	ious Read		

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