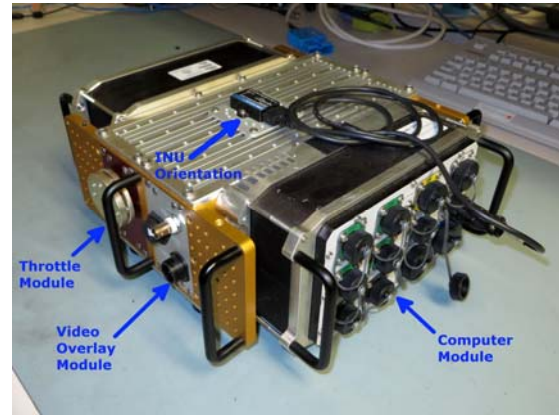
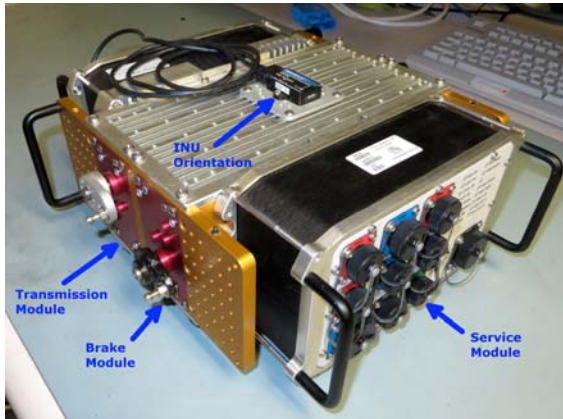


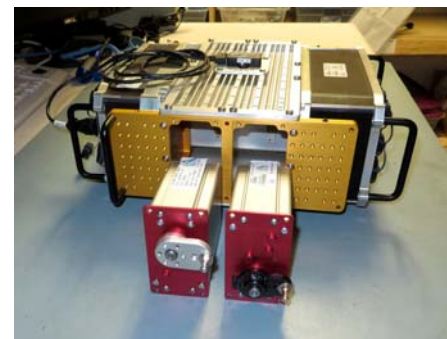
Pronto4 Mounting Feet – MLT Field Installation

1. Note and photograph relative servo and multifunction module locations.

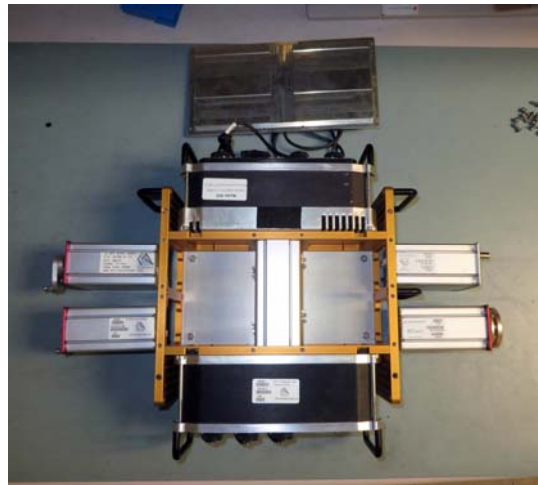
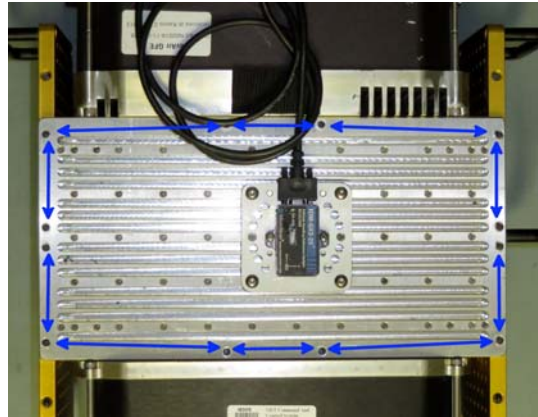


2. Remove the servo and multifunction modules, *as follows*:

- a. Use an 8/32" hex driver to remove each of the four (4) outermost corner screws. Set screws aside for reinstallation.
- b. Carefully pull out the module.
- c. Repeat 2.a. and 2.b. for all three servo modules and the multifunction module.



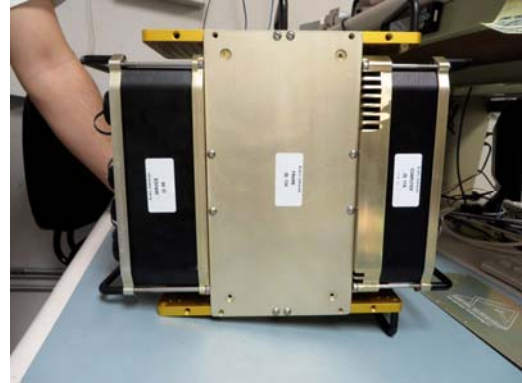
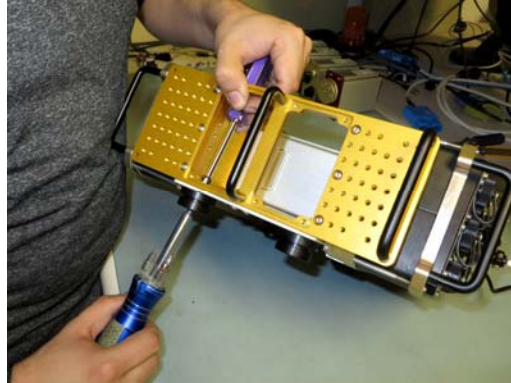
3. Remove the top plate, as follows:
 - a. Use a #2 Phillips driver to remove all twelve (12) screws and lock washers from the top plate. Set screws aside for reinstallation.
 - b. Manually remove the top plate. Set top plate aside for reinstallation.



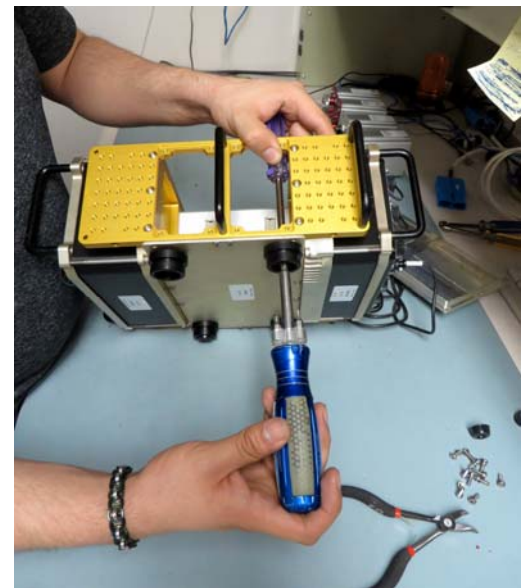
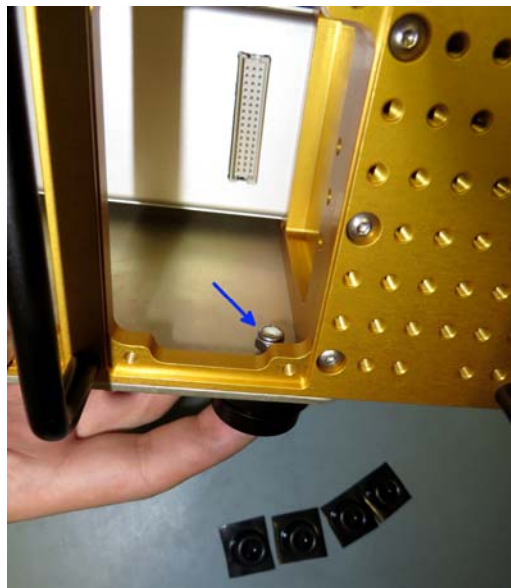
4. Remove the current feet, as follows:
 - a. Use a pair of needle-nose or bent-nose pliers to pull off the interior rubber bumper from each foot.



- b. Use a #2 Phillips driver and an 11/32" socket and driver to remove the lock washer and screw from each foot.



- 5. Attach the Pronto4 Mounting Feet Assembly (p/n: MCA-00129), as follows:
 - a. Use a #2 Phillips driver to drive a screw through a foot and into the frame with at least a few threads visible inside the frame.
 - b. Use a #2 Phillips driver and an 11/32" socket and driver to secure a lock washer to the screw.



- c. Remove the backing from a rubber bumper and securely insert it into the foot's cavity.
- d. Repeat 5.a. through 5.c. with each foot.



6. Re-attach the servo and multifunction modules, *as follows*:

WARNING

Using the notes and photographs taken in step 1, ensure each module is placed into the correct bay. Failure to do so will result in unpredictable behavior and may cause system damage.

WARNING

If the module connector and interior frame connector are not adequately aligned then damage can be done to the connector pins. If damage is done to the pins then the module will not function correctly and will need to be returned to Kairos for repair.

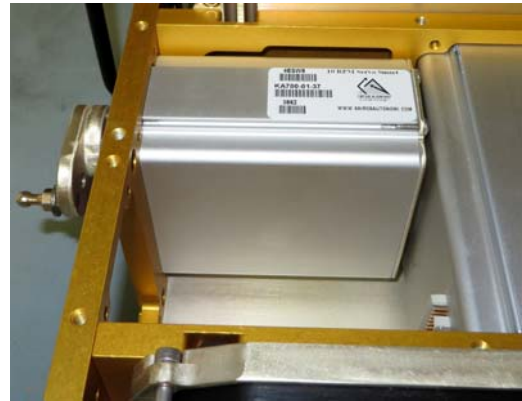
- a. Manually slide the module through the exterior frame slot from which it was removed during step 2.b.
- b. Visually align the module connector with the interior frame connector.



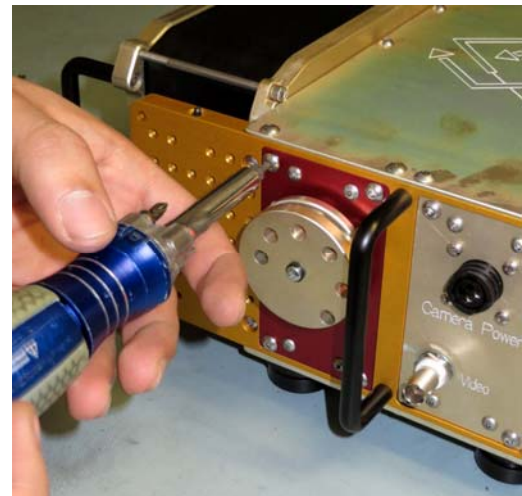
- c. Gently slide the module into the interior frame connector. The module's faceplate should be evenly flush with the frame.

Immediately stop if there is any pressure while connecting the module or if the faceplate is not evenly flush to the frame. Pull the unit back, realign it, and try again.

Repeat until the module is connected without pressure.



- d. Apply Loctite® 248™, or other anaerobic threadlocking adhesive, to four (4) of the screws removed during step 2.a.
- e. Use an 8/32" hex driver and the four Loctited screws to re-secure each of the four (4) outermost corner screws.
- f. Repeat steps 6.a. – 6.e. until all three servo modules and the multifunction module have been re-attached.



7. Re-attach the top plate, as follows:
 - a. Position the top plate on the frame.
 - b. Apply Loctite to the twelve (12) screws removed in step 2.a.
 - c. Use a #2 Phillips driver, the Loctited screws, and the twelve (12) lock washers removed in step 2.a. to secure the top plate to the frame.

